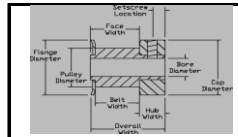


3MM PowerGrip® Pitch Timing Belt Pulleys

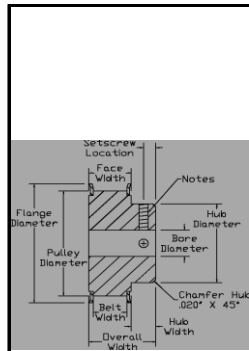
For 15MM Belts Type CF and HF

Clear Anodized Aluminum Alloy



Type CF

ALL DIMENSIONS IN INCHES													
Code Number	# of Teeth	Pulley Type	Pulley Pitch Diam	Pulley Diam	Flange Diam +/- .020"	Cap Diam +/- .015"	Overall Width +/- .010"	Face Width +/- .010"	Belt Width +/- .005"	Cap Width +/- .015"	Setscrew Location +/- .015"	Setscrew Size	Stock Bore Diam +.001/- .000"
16-3PG-15M	16	CF	.602	.572	.710	.710	.927	.689	.637	.238	.119	6-40**	1/8, 3/16
17-3PG-15M	17	CF	.639	.609	.740	.740	.927	.689	.637	.238	.119	6-40**	1/8, 3/16



Type HF

ALL DIMENSIONS IN INCHES													
Code Number	# of Teeth	Pulley Type	Pulley Pitch Diam	Pulley Diam	Flange Diam +/- .020"	Hub Diam +/- .015"	Overall Width +/- .010"	Face Width +/- .010"	Belt Width +/- .005"	Hub Width +/- .015"	Setscrew Location +/- .015"	Setscrew Size	Stock Bore Diam +.001/- .000"
18-3PG-15M	18	HF	.677	.647	.790	.442	1.057	.742	.637	.315	.158	4-40**	3/16
19-3PG-15M	19	HF	.714	.684	.827	.479						4-40**	3/16
20-3PG-15M	20	HF	.752	.722	.895	.500						4-40**	3/16
21-3PG-15M	21	HF	.790	.760	.895	.500						4-40**	3/16
22-3PG-15M	22	HF	.827	.797	.945	.562						4-40**	3/16
24-3PG-15M	24	HF	.902	.872	1.025	.625						6-40**	1/4
25-3PG-15M	25	HF	.940	.910	.910	.625						6-40**	1/4
26-3PG-15M	26	HF	.977	.947	1.105	.625						6-40**	1/4
28-3PG-15M	28	HF	1.053	1.023	1.173	.701						6-40**	1/4
30-3PG-15M	30	HF	1.128	1.098	1.250	.776						8-32**	1/4
32-3PG-15M	32	HF	1.203	1.173	1.323	.851						8-32**	1/4
34-3PG-15M	34	HF	1.278	1.248	1.398	.921	1.069	.763		.306	.153	8-32**	1/4
36-3PG-15M	36	HF	1.353	1.323	1.473	1.000						8-32**	1/4
38-3PG-15M	38	HF	1.429	1.399	1.549	1.075						8-32**	1/4
40-3PG-15M	40	HF	1.504	1.474	1.625	1.150						8-32**	1/4
42-3PG-15M	42	HF	1.579	1.549	1.730	1.150						8-32**	1/4
44-3PG-15M	44	HF	1.654	1.624	1.775	1.250						8-32**	1/4
45-3PG-15M	45	HF	1.692	1.662	1.775	1.250						8-32**	1/4

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

PULLEY DIAMETER TOLERANCES	NOTES
16 - 27 Teeth = +.002 / -.000	* One (1) setscrew furnished.
27 - 45 Teeth = +.003 / -.000	** Two (2) setscrews furnished at 90 degrees.
3PG Working Depth = .045"	

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