

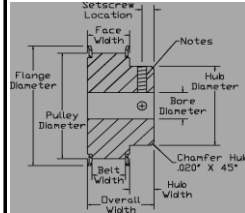
# 5MM PowerGrip GT2® Pitch Timing Belt Pulleys

## For 9MM Belts      Type HF

Clear Anodized Aluminum Alloy

### ALL DIMENSIONS IN INCHES

Code Number	# of Teeth	Type	Pulley Pitch Diam	Pulley Diam	Flange Diam +/- .020"	Hub Diam +/- .015"	Overall Width +/- .010"	Face Width +/- .010"	Belt Width +/- .005"	Hub Width +/- .015"	Setscrew Location +/- .015"	Setscrew Size	Stock Bore Diam +/- .001/- .000"
12-5PG-09M	12	HF	.752	.707	.875	.437	.795	.547	.421	.248	.124	M3**	1/4
13-5PG-09M	13	HF	.815	.770	.937	.500						M3**	1/4
14-5PG-09M	14	HF	.877	.832	1.000	.500						M3**	1/4
15-5PG-09M	15	HF	.940	.895	1.062	.562						M3**	1/4
16-5PG-09M	16	HF	1.003	.958	1.093	.562						M3**	1/4
17-5PG-09M	17	HF	1.065	1.020	1.187	.625						M3**	1/4
18-5PG-09M	18	HF	1.125	1.083	1.250	.687						M3**	1/4
19-5PG-09M	19	HF	1.191	1.146	1.312	.750						M3**	1/4
20-5PG-09M	20	HF	1.253	1.208	1.375	.812						M3**	1/4
22-5PG-09M	22	HF	1.379	1.334	1.500	.937						M3**	1/4
24-5PG-09M	24	HF	1.504	1.459	1.625	1.000	.921			.374	.187	M5**	3/8
25-5PG-09M	25	HF	1.566	1.521	1.687	1.000						M5**	3/8
26-5PG-09M	26	HF	1.629	1.584	1.750	1.062						M5**	3/8
28-5PG-09M	28	HF	1.754	1.709	1.875	1.187	1.047			.500	.250	M6**	1/2
30-5PG-09M	30	HF	1.880	1.835	2.000	1.187						M6**	1/2
32-5PG-09M	32	HF	2.005	1.960	2.125	1.250						M6**	1/2
34-5PG-09M	34	HF	2.130	2.085	2.250	1.375						M6**	1/2



Type HF

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

PULLEY DIAMETER TOLERANCES	NOTES
12 - 16 Teeth = +.002 / -.000	* One (1) setscrew furnished.
17 - 32 Teeth = +.003 / -.000	** Two (2) setscrews furnished at 90 degrees.
33 - 34 Teeth = +.004 / -.000	
XL Working Depth = .056"	

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