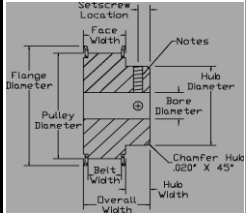


# XL (.200") Pitch Timing Belt Pulleys For 1/4" Belts Type HF

Clear Anodized Aluminum Alloy

## ALL DIMENSIONS IN INCHES

Code Number	# of Teeth	Type	Pulley Pitch Diam	Pulley Diam	Flange Diam +/- .020"	Hub Diam +/- .015"	Overall Width +/- .010"	Face Width +/- .010"	Belt Width +/- .005"	Hub Width +/- .015"	Setscrew Location +/- .015"	Setscrew Size	Stock Bore Diam +/- .001/- .000"
10-XL-025	10	HF	.637	.617		.375	.688	.437	.312	.251	.126	6-40*	3/16
11-XL-025	11	HF	.700	.680		.438						8-32*	3/16, 1/4***
12-XL-025	12	HF	.764	.744		.500						8-32**	3/16, 1/4***
13-XL-025	13	HF	.828	.808		.563						8-32**	1/4
14-XL-025	14	HF	.891	.871		.563						8-32**	1/4, 5/16
15-XL-025	15	HF	.955	.935		.625						8-32**	1/4, 5/16
16-XL-025	16	HF	1.019	.999		.688						8-32**	1/4, 5/16
18-XL-025	18	HF	1.146	1.126		.813						8-32**	1/4, 5/16
20-XL-025	20	HF	1.273	1.253		.938	.750					8-32**	1/4, 5/16
21-XL-025	21	HF	1.337	1.317		1.000						8-32**	1/4, 5/16
22-XL-025	22	HF	1.401	1.381		1.000						10-32**	1/4, 3/8***
24-XL-025	24	HF	1.528	1.508		1.063	.781					8-32**	1/4, 3/8***
26-XL-025	26	HF	1.655	1.635		1.188						10-32**	1/4, 5/16, 3/8***
28-XL-025	28	HF	1.783	1.763		1.188						10-32**	1/4, 3/8***
30-XL-025	30	HF	1.910	1.890		1.313						10-32**	1/4, 3/8***



Type HF

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

PULLEY DIAMETER TOLERANCES	NOTES
10 - 16 Teeth = +.002 / -.000	* One (1) setscrew furnished.
17 - 31 Teeth = +.003 / -.000	** Two (2) setscrews furnished at 90 degrees.
32 - 62 Teeth = +.004 / -.000	*** - Pulley with 3/16" bore uses one (1) 6-40 UNF setscrew.
63 - 72 Teeth = +.005 / -.000	- Pulley with 1/4" AND 5/16" bore uses two (2) 8-32 UNC setscrews.
XL Working Depth = .056"	

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