

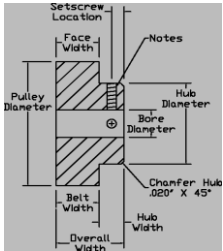
XXL (.0816") Pitch Timing Belt Pulleys

For 3/16" Belts Type H

Clear Anodized Aluminum Alloy

ALL DIMENSIONS IN INCHES

Code Number	# of Teeth	Type	Pulley Pitch Diam	Pulley Diam	Hub Diam +/- .015"	Overall Width +/- .010"	Face Width +/- .010"	Belt Width +/- .010"	Hub Width +/- .015"	Setscrew Location +/- .015"	Setscrew Size	Stock Bore Diam + .001/- .000"
20-XXL-018	20	H	.520	.506	.436	.750	.375	.375	.375	.188	6-40**	3/16, 1/4
24-XXL-018	24	H	.624	.610	.500						8-32**	3/16, 1/4***
30-XXL-018	30	H	.780	.766	.656						8-32**	1/4
40-XXL-018	40	H	1.040	1.026	.666						8-32**	1/4
45-XXL-018	45	H	1.170	1.156	.796						8-32**	1/4
50-XXL-018	50	H	1.300	1.286	.926						8-32**	1/4, 5/16
60-XXL-018	60	H	1.560	1.546	1.186						8-32**	1/4, 5/16
70-XXL-018	70	H	1.820	1.806	1.150						10-32**	1/4, 3/8***
72-XXL-018	72	H	1.872	1.858	1.202						10-32**	1/4, 3/8***
75-XXL-018	75	H	1.950	1.936	1.266						10-32**	1/4, 3/8***
80-XXL-018	80	H	2.080	2.066	1.396						10-32**	1/4, 3/8***
84-XXL-018	84	H	2.184	2.170	1.500						10-32**	1/4, 3/8***
88-XXL-018	88	H	2.288	2.274							10-32**	1/4, 3/8***
90-XXL-018	90	H	2.340	2.326							10-32**	1/4, 3/8***
96-XXL-018	96	H	2.496	2.482							10-32**	1/4, 3/8***
98-XXL-018	98	H	2.548	2.534							10-32**	1/4, 3/8***
100-XXL-018	100	H	2.600	2.586							10-32**	1/4, 3/8***
108-XXL-018	108	H	2.808	2.794							10-32**	1/4, 3/8***
120-XXL-018	120	H	3.120	3.106							10-32**	1/4, 5/16, 3/8***



Type H

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

PULLEY DIAMETER TOLERANCES	NOTES
All XXL diameters = +.000/- .003	* One (1) setscrew furnished.
	** Two (2) setscrews furnished at 90 degrees.
	*** - Pulley with 3/16" bore uses two (2) 6-40 UNF setscrews.
	- Pulley with 1/4" bore uses two (2) 8-32 UNC setscrews.
	- Pulley with 5/16" bore uses two (2) 8-32 UNC setscrews.
XXL Working Depth = .021"	

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