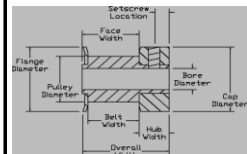


# XXL (.0816") Pitch Timing Belt Pulleys

## For 3/16" Belts Type CF and HF

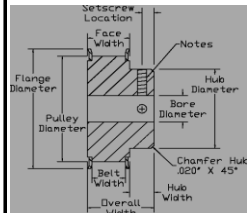
Clear Anodized Aluminum Alloy

| ALL DIMENSIONS IN INCHES |            |      |                   |             |                       |                    |                         |                      |                      |                     |                             |               |                                  |
|--------------------------|------------|------|-------------------|-------------|-----------------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|----------------------------------|
| Code Number              | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Flange Diam +/- .020" | Cap Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .005" | Cap Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +/- .001/- .000" |
| 10-XXL-018               | 10         | CF   | .260              | .246        | .425                  | .425               | .500                    | .265                 | .220                 | .235                | .118                        | 4-40*         | 3/32, 1/8***                     |
| 11-XXL-018               | 11         | CF   | .286              | .272        | .450                  | .450               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 3/32, 1/8***                     |
| 12-XXL-018               | 12         | CF   | .312              | .298        | .480                  | .480               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 3/32, 1/8***                     |
| 13-XXL-018               | 13         | CF   | .338              | .324        | .505                  | .505               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 1/8                              |
| 14-XXL-018               | 14         | CF   | .364              | .350        | .530                  | .530               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 1/8                              |
| 15-XXL-018               | 15         | CF   | .390              | .376        | .555                  | .555               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 1/8, 3/16                        |
| 16-XXL-018               | 16         | CF   | .416              | .402        | .580                  | .580               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 4-40*         | 1/8, 3/16                        |
| 18-XXL-018               | 18         | CF   | .468              | .454        | .635                  | .635               | ↓                       | .272                 | ↓                    | .228                | .114                        | 8-32**        | 1/4                              |
| 20-XXL-018               | 20         | CF   | .520              | .506        | .685                  | .685               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 21-XXL-018               | 21         | CF   | .546              | .532        | .710                  | .710               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 22-XXL-018               | 22         | CF   | .572              | .558        | .740                  | .740               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |



Type CF

| ALL DIMENSIONS IN INCHES |            |      |                   |             |                       |                    |                         |                      |                      |                     |                             |               |                                  |
|--------------------------|------------|------|-------------------|-------------|-----------------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|----------------------------------|
| Code Number              | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Flange Diam +/- .020" | Hub Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .005" | Hub Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +/- .001/- .000" |
| 18-XXL-018               | 18         | HF   | .468              | .454        | .635                  | .312               | .563                    | .324                 | .220                 | .239                | .112                        | 6-40**        | 1/8, 3/16***                     |
| 20-XXL-018               | 20         | HF   | .520              | .506        | .685                  | .364               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 1/8, 3/16***                     |
| 21-XXL-018               | 21         | HF   | .546              | .532        | .710                  | .390               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 1/8, 3/16***                     |
| 22-XXL-018               | 22         | HF   | .572              | .558        | .740                  | .390               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 1/8, 3/16***                     |
| 24-XXL-018               | 24         | HF   | .624              | .610        | .790                  | .442               | .625                    | ↓                    | ↓                    | .301                | .150                        | 6-40**        | 3/16, 1/4                        |
| 25-XXL-018               | 25         | HF   | .650              | .636        | .815                  | .468               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 3/16, 1/4                        |
| 26-XXL-018               | 26         | HF   | .676              | .662        | .840                  | .494               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 3/16, 1/4                        |
| 28-XXL-018               | 28         | HF   | .728              | .714        | .895                  | .494               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 6-40**        | 3/16, 1/4                        |
| 30-XXL-018               | 30         | HF   | .780              | .766        | .945                  | .546               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 32-XXL-018               | 32         | HF   | .832              | .818        | 1.000                 | .598               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 33-XXL-018               | 33         | HF   | .858              | .844        | 1.025                 | .624               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 34-XXL-018               | 34         | HF   | .884              | .870        | 1.050                 | .624               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 35-XXL-018               | 35         | HF   | .910              | .896        | 1.080                 | .650               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 36-XXL-018               | 36         | HF   | .936              | .922        | 1.105                 | .676               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 3/16, 1/4***                     |
| 38-XXL-018               | 38         | HF   | .988              | .974        | 1.155                 | .728               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 40-XXL-018               | 40         | HF   | 1.040             | 1.026       | 1.210                 | .754               | .656                    | .340                 | ↓                    | .316                | .158                        | 8-32**        | 1/4                              |
| 42-XXL-018               | 42         | HF   | 1.092             | 1.078       | 1.260                 | .806               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 44-XXL-018               | 44         | HF   | 1.144             | 1.130       | 1.315                 | .858               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 45-XXL-018               | 45         | HF   | 1.170             | 1.156       | 1.340                 | .884               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 48-XXL-018               | 48         | HF   | 1.248             | 1.234       | 1.420                 | .936               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 50-XXL-018               | 50         | HF   | 1.300             | 1.286       | 1.470                 | .988               | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 54-XXL-018               | 54         | HF   | 1.404             | 1.390       | 1.575                 | 1.066              | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |
| 60-XXL-018               | 60         | HF   | 1.560             | 1.546       | 1.730                 | 1.222              | ↓                       | ↓                    | ↓                    | ↓                   | ↓                           | 8-32**        | 1/4                              |



Type HF

|   |  |
|---|--|
| <p><b>PULLEY DIAMETER TOLERANCES</b><br/>All XXL diameters = +.000 / -.003</p> <p>XXL Working Depth = .021"</p> | <p><b>NOTES</b></p> <p>* One (1) setscrew furnished.</p> <p>** Two (2) setscrews furnished at 90 degrees.</p> <p>*** - Pulley with 3/32" bore uses one (1) 2-56 UNC setscrew.<br/>- Pulley with 1/8" bore uses two (2) 4-40 UNC setscrews.<br/>- Pulley with 3/16" bore uses two (2) 6-40 UNF setscrews.</p> |
|---|--|

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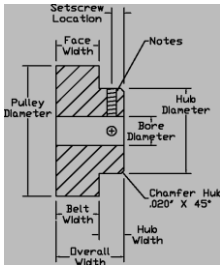
# XXL (.0816") Pitch Timing Belt Pulleys

## For 3/16" Belts Type H

Clear Anodized Aluminum Alloy

### ALL DIMENSIONS IN INCHES

| Code Number | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Hub Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .010" | Hub Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +.001/- .000" |
|-------------|------------|------|-------------------|-------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|-------------------------------|
| 20-XXL-018  | 20         | H    | .520              | .506        | .436               | .750                    | .375                 | .375                 | .375                | .188                        | 6-40**        | 3/16, 1/4                     |
| 24-XXL-018  | 24         | H    | .624              | .610        | .500               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 30-XXL-018  | 30         | H    | .780              | .766        | .656               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 40-XXL-018  | 40         | H    | 1.040             | 1.026       | .666               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 45-XXL-018  | 45         | H    | 1.170             | 1.156       | .796               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 50-XXL-018  | 50         | H    | 1.300             | 1.286       | .926               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 60-XXL-018  | 60         | H    | 1.560             | 1.546       | 1.186              |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 70-XXL-018  | 70         | H    | 1.820             | 1.806       | 1.150              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 72-XXL-018  | 72         | H    | 1.872             | 1.858       | 1.202              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 75-XXL-018  | 75         | H    | 1.950             | 1.936       | 1.266              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 80-XXL-018  | 80         | H    | 2.080             | 2.066       | 1.396              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 84-XXL-018  | 84         | H    | 2.184             | 2.170       | 1.500              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 88-XXL-018  | 88         | H    | 2.288             | 2.274       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 90-XXL-018  | 90         | H    | 2.340             | 2.326       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 96-XXL-018  | 96         | H    | 2.496             | 2.482       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 98-XXL-018  | 98         | H    | 2.548             | 2.534       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 100-XXL-018 | 100        | H    | 2.600             | 2.586       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 108-XXL-018 | 108        | H    | 2.808             | 2.794       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 120-XXL-018 | 120        | H    | 3.120             | 3.106       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 5/16, 3/8***             |



Type H

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

| PULLEY DIAMETER TOLERANCES       | NOTES   |
|----------------------------------|---|
| All XXL diameters = +.000/- .003 | * One (1) setscrew furnished.                                 |
|                                  | ** Two (2) setscrews furnished at 90 degrees.                 |
|                                  | *** - Pulley with 3/16" bore uses two (2) 6-40 UNF setscrews. |
|                                  | - Pulley with 1/4" bore uses two (2) 8-32 UNC setscrews.      |
|                                  | - Pulley with 5/16" bore uses two (2) 8-32 UNC setscrews.     |
| XXL Working Depth = .021"        |   |

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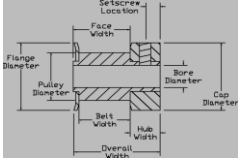
# XXL (.0816") Pitch Timing Belt Pulleys

## For 5/16" Belts Type CF and HF

Clear Anodized Aluminum Alloy

### ALL DIMENSIONS IN INCHES

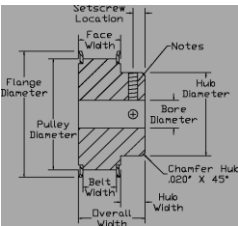
| Code Number | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Flange Diam +/- .020" | Cap Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .005" | Cap Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +.001/- .000" |
|-------------|------------|------|-------------------|-------------|-----------------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|-------------------------------|
| 10-XXL-032  | 10         | CF   | .260              | .246        | .425                  | .425               | .625                    | .390                 | .345                 | .235                | .118                        | 4-40*         | 3/32, 1/8***                  |
| 11-XXL-032  | 11         | CF   | .286              | .272        | .450                  | .450               |                         |                      |                      |                     |                             | 4-40*         | 3/32, 1/8***                  |
| 12-XXL-032  | 12         | CF   | .312              | .298        | .480                  | .480               |                         |                      |                      |                     |                             | 4-40*         | 3/32, 1/8***                  |
| 13-XXL-032  | 13         | CF   | .338              | .324        | .505                  | .505               |                         |                      |                      |                     |                             | 4-40*         | 1/8                           |
| 14-XXL-032  | 14         | CF   | .364              | .350        | .530                  | .530               |                         |                      |                      |                     |                             | 4-40*         | 1/8                           |
| 15-XXL-032  | 15         | CF   | .390              | .376        | .555                  | .555               |                         |                      |                      |                     |                             | 4-40*         | 1/8, 3/16                     |
| 16-XXL-032  | 16         | CF   | .416              | .402        | .580                  | .580               |                         |                      |                      |                     |                             | 4-40*         | 1/8, 3/16                     |
| 18-XXL-032  | 18         | CF   | .468              | .454        | .635                  | .635               |                         | .397                 |                      | .228                | .114                        | 8-32**        | 1/4                           |
| 20-XXL-032  | 20         | CF   | .520              | .506        | .685                  | .685               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 21-XXL-032  | 21         | CF   | .546              | .532        | .710                  | .710               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 22-XXL-032  | 22         | CF   | .572              | .558        | .740                  | .740               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |



Type CF

### ALL DIMENSIONS IN INCHES

| Code Number | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Flange Diam +/- .020" | Hub Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .005" | Hub Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +.001/- .000" |
|-------------|------------|------|-------------------|-------------|-----------------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|-------------------------------|
| 18-XXL-032  | 18         | HF   | .468              | .454        | .635                  | .312               | .688                    | .449                 | .345                 | .239                | .112                        | 6-40**        | 1/8, 3/16***                  |
| 20-XXL-032  | 20         | HF   | .520              | .506        | .685                  | .364               |                         |                      |                      |                     |                             | 6-40**        | 1/8, 3/16***                  |
| 21-XXL-032  | 21         | HF   | .546              | .532        | .710                  | .390               |                         |                      |                      |                     |                             | 6-40**        | 1/8, 3/16***                  |
| 22-XXL-032  | 22         | HF   | .572              | .558        | .740                  | .390               |                         |                      |                      |                     |                             | 6-40**        | 1/8, 3/16***                  |
| 24-XXL-032  | 24         | HF   | .624              | .610        | .790                  | .442               | .750                    |                      |                      | .301                | .150                        | 6-40**        | 3/16, 1/4                     |
| 25-XXL-032  | 25         | HF   | .650              | .636        | .815                  | .468               |                         |                      |                      |                     |                             | 6-40**        | 3/16, 1/4                     |
| 26-XXL-032  | 26         | HF   | .676              | .662        | .840                  | .494               |                         |                      |                      |                     |                             | 6-40**        | 3/16, 1/4                     |
| 28-XXL-032  | 28         | HF   | .728              | .714        | .895                  | .494               |                         |                      |                      |                     |                             | 6-40**        | 3/16, 1/4                     |
| 30-XXL-032  | 30         | HF   | .780              | .766        | .945                  | .546               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 32-XXL-032  | 32         | HF   | .832              | .818        | 1.000                 | .598               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 33-XXL-032  | 33         | HF   | .858              | .844        | 1.025                 | .624               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 34-XXL-032  | 34         | HF   | .884              | .870        | 1.050                 | .624               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 35-XXL-032  | 35         | HF   | .910              | .896        | 1.080                 | .650               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 36-XXL-032  | 36         | HF   | .936              | .922        | 1.105                 | .676               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 38-XXL-032  | 38         | HF   | .988              | .974        | 1.155                 | .728               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 40-XXL-032  | 40         | HF   | 1.040             | 1.026       | 1.210                 | .754               | .781                    | .465                 |                      | .316                | .158                        | 8-32**        | 1/4, 5/16                     |
| 42-XXL-032  | 42         | HF   | 1.092             | 1.078       | 1.260                 | .806               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 44-XXL-032  | 44         | HF   | 1.144             | 1.130       | 1.315                 | .858               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 45-XXL-032  | 45         | HF   | 1.170             | 1.156       | 1.340                 | .884               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 48-XXL-032  | 48         | HF   | 1.248             | 1.234       | 1.420                 | .936               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 50-XXL-032  | 50         | HF   | 1.300             | 1.286       | 1.470                 | .988               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 54-XXL-032  | 54         | HF   | 1.404             | 1.390       | 1.575                 | 1.066              |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 60-XXL-032  | 60         | HF   | 1.560             | 1.546       | 1.730                 | 1.222              |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |



Type HF

**PULLEY DIAMETER TOLERANCES**  
 All XXL diameters = +.000/- .003  
  
 XXL Working Depth = .021"

**NOTES**  
 \* One (1) setscrew furnished.  
 \*\* Two (2) setscrews furnished at 90 degrees.  
 \*\*\* - Pulley with 3/32" bore uses one (1) 2-56 UNC setscrew.  
 - Pulley with 1/8" bore uses two (2) 4-40 UNC setscrews.  
 - Pulley with 3/16" bore uses two (2) 6-40 UNF setscrews.

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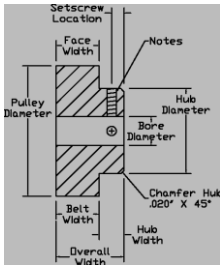
# XXL (.0816") Pitch Timing Belt Pulleys

## For 5/16" Belts Type H

Clear Anodized Aluminum Alloy

### ALL DIMENSIONS IN INCHES

| Code Number | # of Teeth | Type | Pulley Pitch Diam | Pulley Diam | Hub Diam +/- .015" | Overall Width +/- .010" | Face Width +/- .010" | Belt Width +/- .010" | Hub Width +/- .015" | Setscrew Location +/- .015" | Setscrew Size | Stock Bore Diam +.001/- .000" |
|-------------|------------|------|-------------------|-------------|--------------------|-------------------------|----------------------|----------------------|---------------------|-----------------------------|---------------|-------------------------------|
| 20-XXL-032  | 20         | H    | .520              | .506        | .436               | .875                    | .500                 | .500                 | .375                | .188                        | 6-40**        | 3/16, 1/4                     |
| 24-XXL-032  | 24         | H    | .624              | .610        | .500               |                         |                      |                      |                     |                             | 8-32**        | 3/16, 1/4***                  |
| 30-XXL-032  | 30         | H    | .780              | .766        | .656               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 40-XXL-032  | 40         | H    | 1.040             | 1.026       | .666               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 45-XXL-032  | 45         | H    | 1.170             | 1.156       | .796               |                         |                      |                      |                     |                             | 8-32**        | 1/4                           |
| 50-XXL-032  | 50         | H    | 1.300             | 1.286       | .926               |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 60-XXL-032  | 60         | H    | 1.560             | 1.546       | 1.186              |                         |                      |                      |                     |                             | 8-32**        | 1/4, 5/16                     |
| 70-XXL-032  | 70         | H    | 1.820             | 1.806       | 1.150              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 72-XXL-032  | 72         | H    | 1.872             | 1.858       | 1.202              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 75-XXL-032  | 75         | H    | 1.950             | 1.936       | 1.266              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 80-XXL-032  | 80         | H    | 2.080             | 2.066       | 1.396              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 84-XXL-032  | 84         | H    | 2.184             | 2.170       | 1.500              |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 88-XXL-032  | 88         | H    | 2.288             | 2.274       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 90-XXL-032  | 90         | H    | 2.340             | 2.326       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 96-XXL-032  | 96         | H    | 2.496             | 2.482       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 98-XXL-032  | 98         | H    | 2.548             | 2.534       |                    |                         |                      |                      |                     |                             | 10-32**       | 1/4, 3/8***                   |
| 100-XXL-032 | 100        | H    | 2.600             | 2.586       |                    |                         |                      |                      |                     |                             | 10-32**       | 5/16, 3/8***                  |
| 108-XXL-032 | 108        | H    | 2.808             | 2.794       |                    |                         |                      |                      |                     |                             | 10-32**       | 5/16, 3/8***                  |
| 110-XXL-032 | 110        | H    | 2.860             | 2.846       |                    |                         |                      |                      |                     |                             | 10-32**       | 3/8                           |
| 120-XXL-032 | 120        | H    | 3.120             | 3.106       |                    |                         |                      |                      |                     |                             | 10-32**       | 5/16, 3/8***                  |
| 130-XXL-032 | 130        | H    | 3.380             | 3.366       | 1.625              |                         |                      |                      |                     |                             | 10-32**       | 3/8                           |
| 140-XXL-032 | 140        | H    | 3.640             | 3.626       | 1.750              |                         |                      |                      |                     |                             | 10-32**       | 3/8                           |
| 150-XXL-032 | 150        | H    | 3.900             | 3.886       | 2.000              |                         |                      |                      |                     |                             | 10-32**       | 3/8                           |



Type H

P/N Construction: (Code Number) (Bore Diameter) (Type)(Material Code)

| PULLEY DIAMETER TOLERANCES       | NOTES   |
|----------------------------------|---|
| All XXL diameters = +.000/- .003 | * One (1) setscrew furnished.                                 |
|                                  | ** Two (2) setscrews furnished at 90 degrees.                 |
|                                  | *** - Pulley with 3/16" bore uses two (2) 6-40 UNF setscrews. |
|                                  | - Pulley with 1/4" bore uses two (2) 8-32 UNC setscrews.      |
|                                  | - Pulley with 5/16" bore uses two (2) 8-32 UNC setscrews.     |
| XXL Working Depth = .021"        |   |

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